## "Slow Down to Become Faster"

# How to overcome scrum team and organization bottlenecks

Oded Tamir Lead Coach, PST, SPC Oded@agilesparks.com







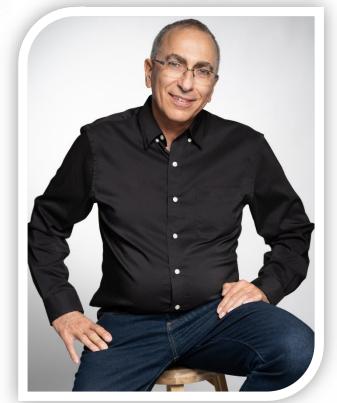


#### The one big thing

# If you don't manage the bottleneck, it will manage you!

A bottleneck will limit your ability to deliver value to your customers and will create different kinds of wastes in the delivery process.

# **AgileSparks**



#### **Oded Tamir**

**Lead Agile Coach in AgileSparks** 

**Professional Scrum Trainer (PST)** 





Professional Scrum Trainer Scrum.org











https://www.agilesparks.com/training/?cc\_select\_class =psm&cc\_select\_time\_zone=Select+a+Time+Zone





















































#### AgileSparks (established in 2008)

We help companies improve by sparking their **Agility** and **Technical Excellence**.

#### **Agility**

- Implementing and boosting Agile/DevOps processes across the organization
- Scaling Agility

#### **Technical Excellence**

- Consulting and development: DevOps, Backend, Frontend
- Engineering practices, 'fighting technical debt'
- Training and coaching at all organizational levels, from top management to developers



#### AgileSparks training

#### International certifications





**Excellent scores!** 



A global presence





#### Start and end with Why?

Why do bottlenecks matter?

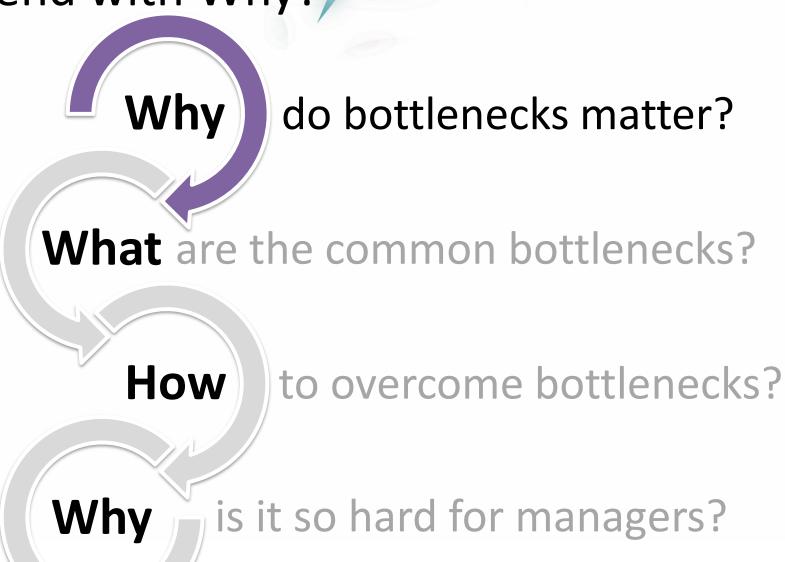
What are the common bottlenecks?

**How** to overcome bottlenecks?

Why is it so hard for managers?



#### Start and end with Why?





## What is a bottleneck? (Wikipedia)



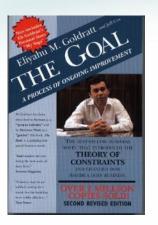


...a bottleneck is a process in a chain of processes, such that its limited capacity reduces the capacity of the whole chain.

The result of having a bottleneck are stalls in production, supply overstock, pressure from customers, and low employee morale.

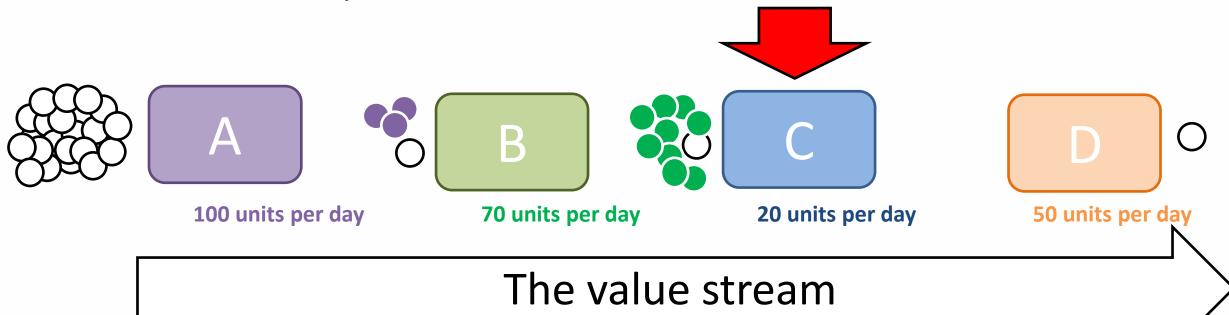
https://en.wikipedia.org/wiki/Bottleneck\_(production)#:~:text=In%20production%20and%20project%2 0management,customers%2C%20and%20low%20employee%20morale.



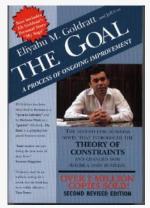


# ...the capacity of the plant is equal to the capacity of its bottlenecks

Eliyahu M. Goldratt





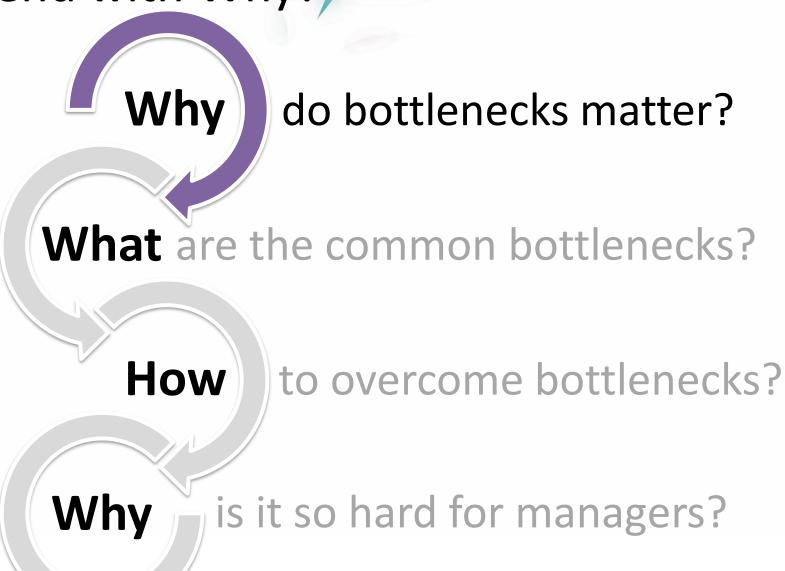




# ...an hour saved at a non-bottleneck is worthless.

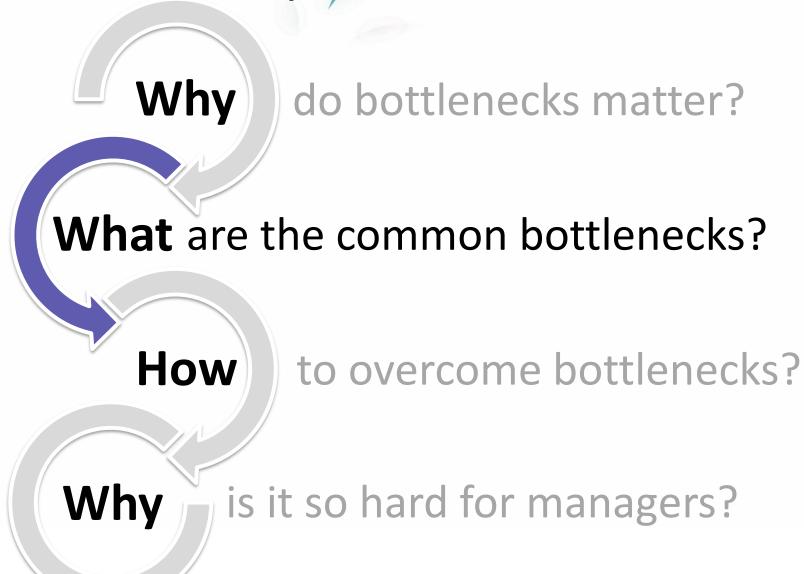
Eliyahu M. Goldratt

### Start and end with Why?





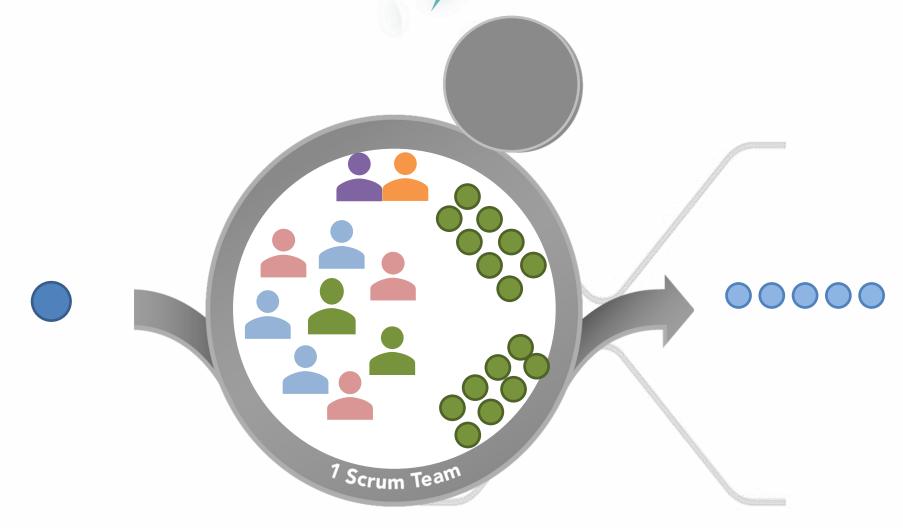
### Start and end with Why?





## Bottlenecks in the scrum team

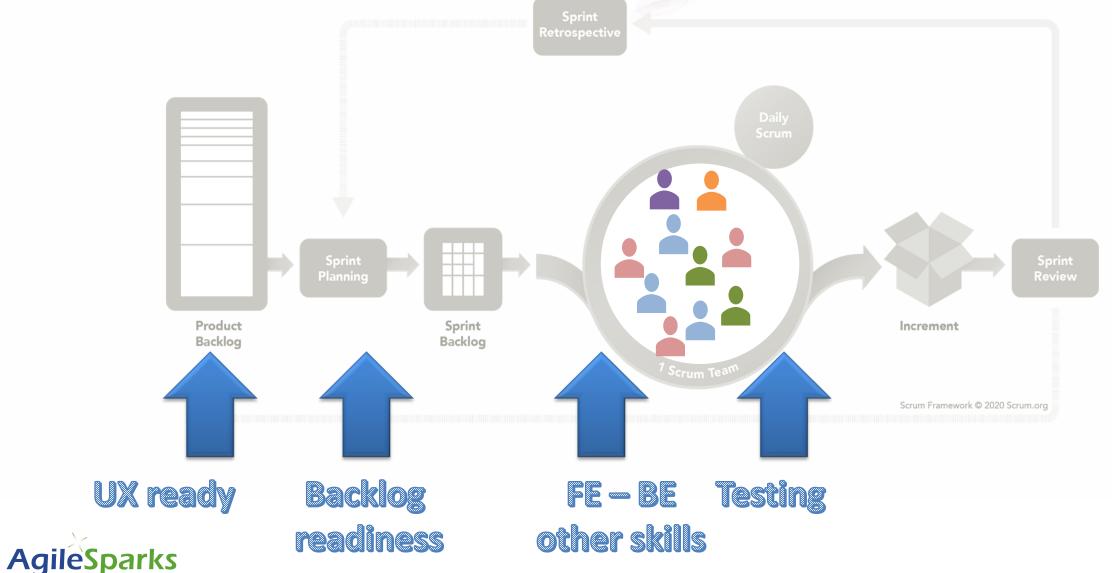


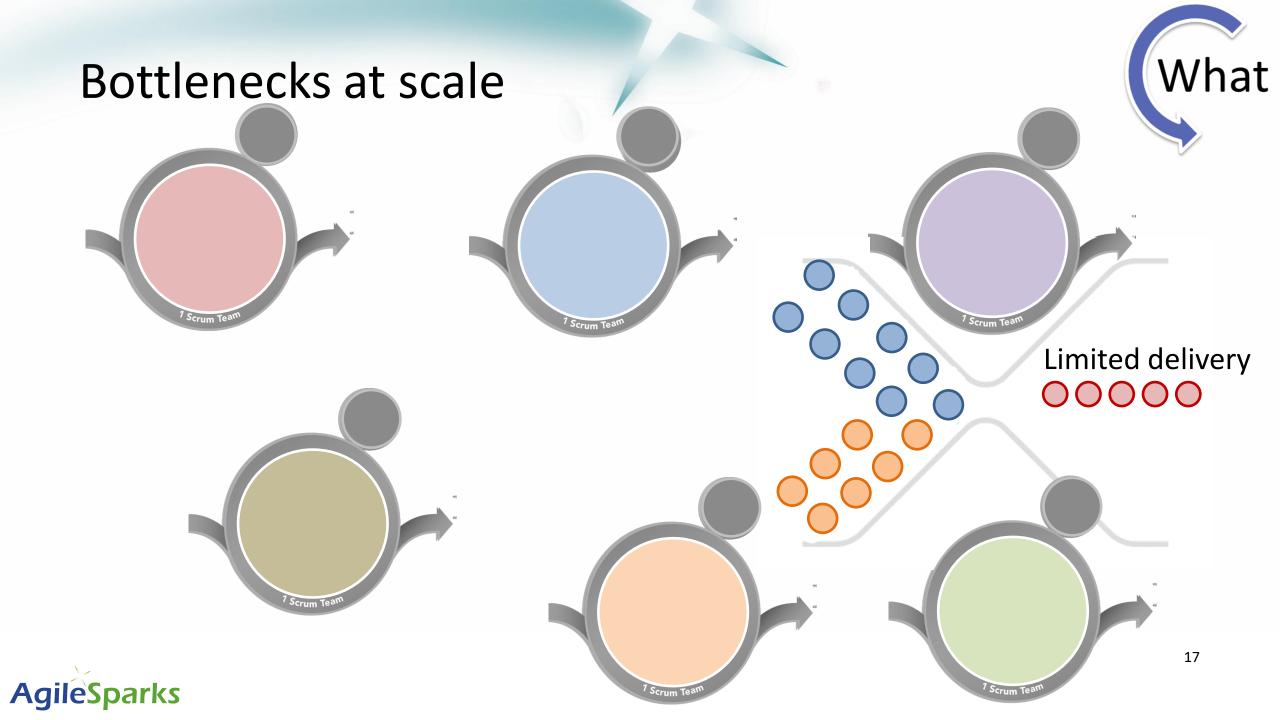


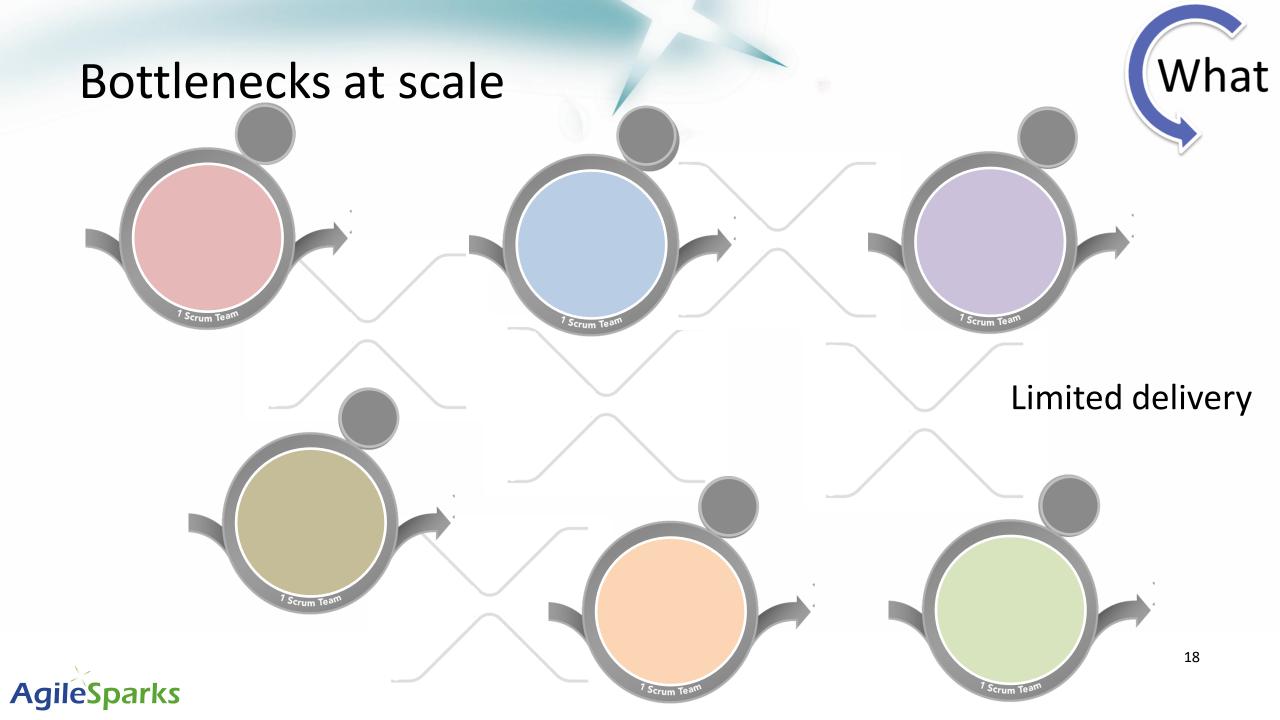


#### Common bottlenecks in the scrum team

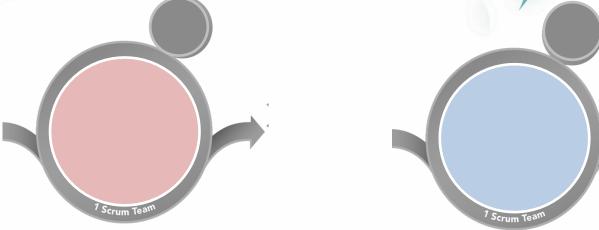








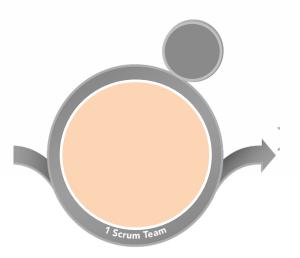
## Common bottlenecks at scale

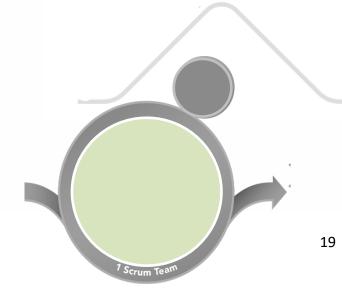




- Changes in market priority Focus on Mobile
- Differences in team capabilities, capacity
- Lack of specific skills







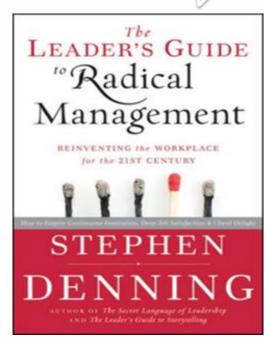
What



"The Leader's Guide to Radical Management"

By: Stephen Denning

Comparing organization bottlenecks with the formation of a 'phantom' traffic jam





## The phantom traffic jam – How do bottlenecks occur?





## The phantom traffic jam – How do bottlenecks occur?

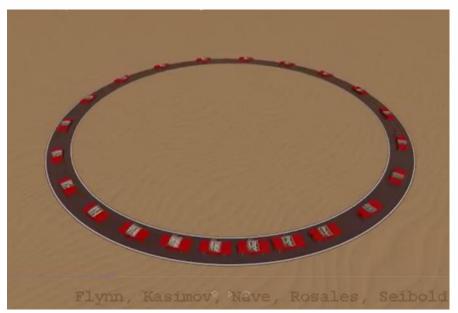
**Theoretically**, if every driver on the road **maintains equal spacing and a constant speed**, then traffic would **flow smoothly with no stoppages**.

If just **one driver on a busy motorway brakes**, even slightly, this is **enough to trigger a chain of events**.





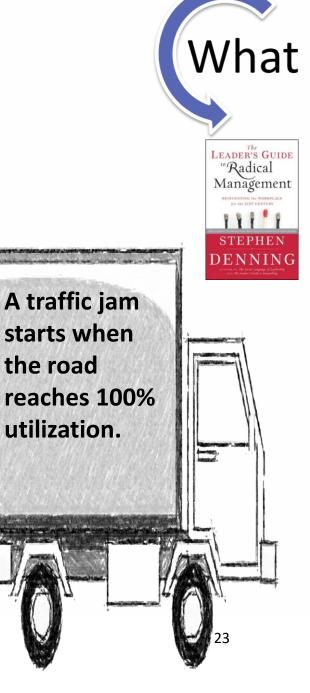
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https://www.youtu be.com/watch?v= Rryu85BtALM

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#### We tend to think that:



Variability of inputs (driver interruptions) won't have much impact on the flow.

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Once the cause of the jam disappears, the flow will resume straight away.

A small traffic jam will cause a small delay and high traffic will cause a big delay.

### But the reality is different:

Variability has a significant impact.

Clearing a traffic jam takes much longer than creating it. Delays grow exponentially.

Slowing down starts with 50% utilization.

LEADER'S GUIDE

TO Radical

Management

MINISTRUMENTALE

PORT OF THE CENTER

STEPHEN

DENNING

What

Variability of inpus (d ver interr (ions) won't ve muc/m act on the flow.

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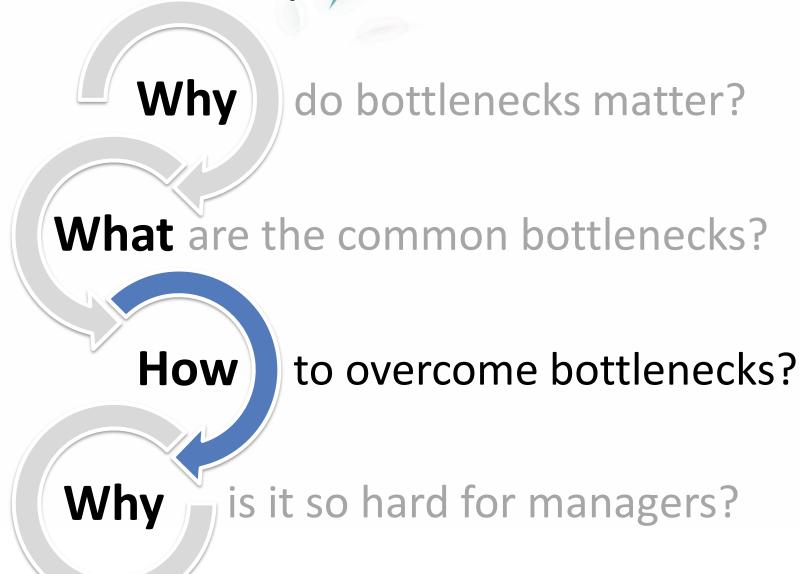
Once the cause of the jam, disable ears, the low will resume straight away.

A small traffic jam vall a use a small dray and high traffic will cause a but delay.

A traffic jam starts when starts when the room reaches 100% utilitation.

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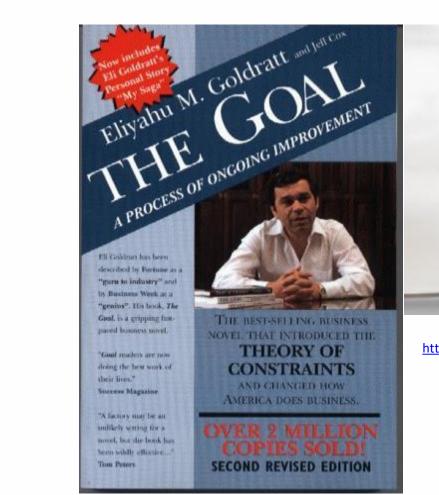
#### Start and end with Why?





## The Theory of Constraints (TOC)







https://www.teachprivacy.com/tag/privacy/





Identify the system's constraint(s).



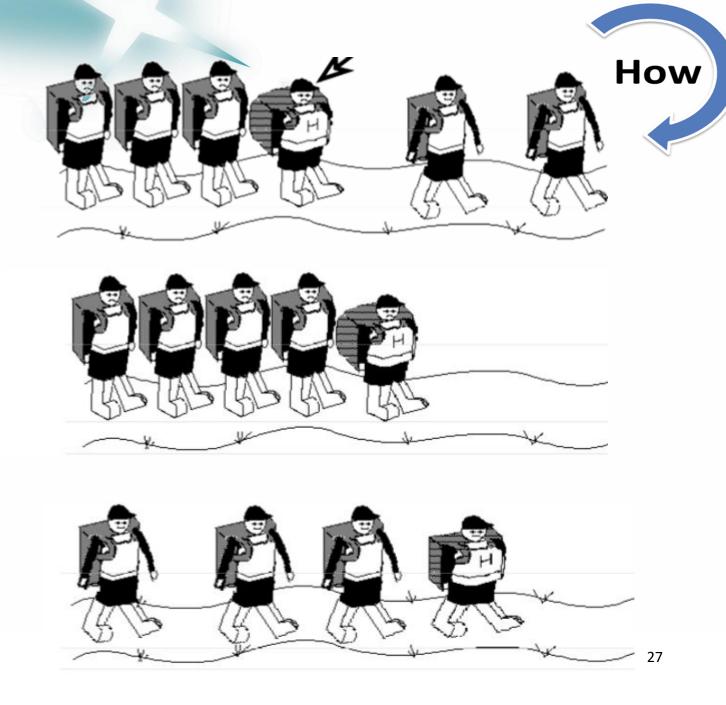
Subordinate everything else to the constraint(s).



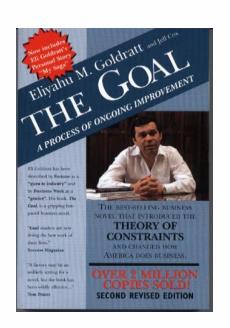
Make sure that a constraint only does the essential work.



Slow down to improve the flow and the overall speed.

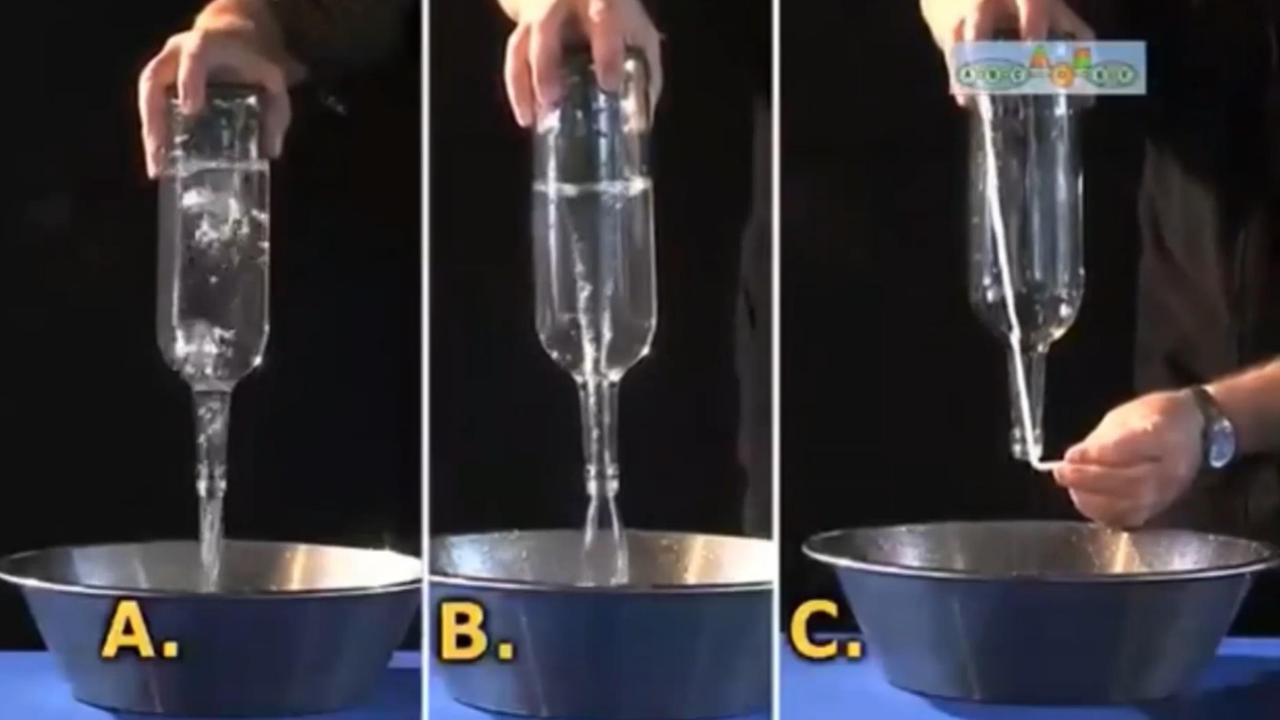




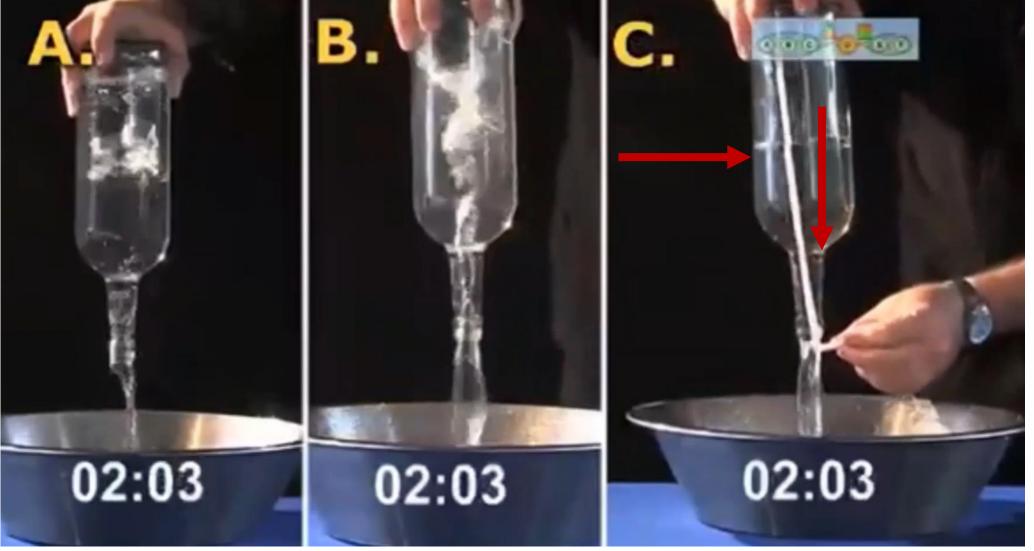


## "Slow Down to Become Faster"





Focusing on the flow enables stability and speed. How



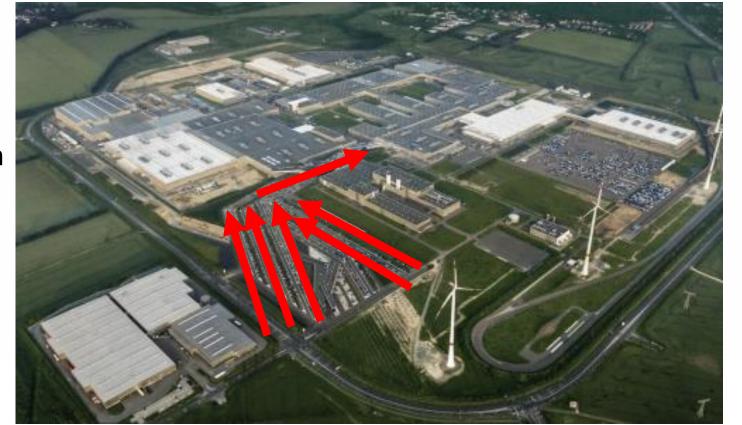


## Subordinate everything else to the constraint(s).

The production line is built around the bottleneck – the painting station.

The cafeteria is located on top of the bottleneck so that everyone can see the bottleneck.

BMW production plant in Leipzig







# Software development is much more complex.



Software value streams are not linear manufacturing processes but complex collaboration networks that need to be aligned to a product.

Software bottlenecks are more complicated to identify and resolve

because they aren't always obvious.





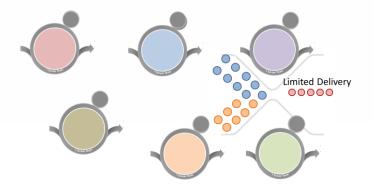
# Slowing down enables flow and increases speed.



It is the 'self-managed' team's responsibility to look for solutions.



It is the Scrum Masters' and the Leaders' accountability to help them learn and experiment in order to find solutions.

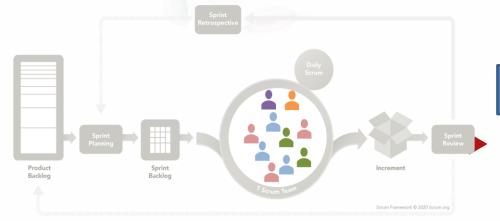




### Slow down development to improve the flow of work.

#### Slow down Dev

▶ Developers join the PO for backlog refinement



#### Slow down Dev

Let Dev team members help QA

#### And you get:

"ready" backlog items

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► Fewer impediments related to unclear backlog items



- Written automation tests
- ► Fewer bugs and improved Testing-Dev communication





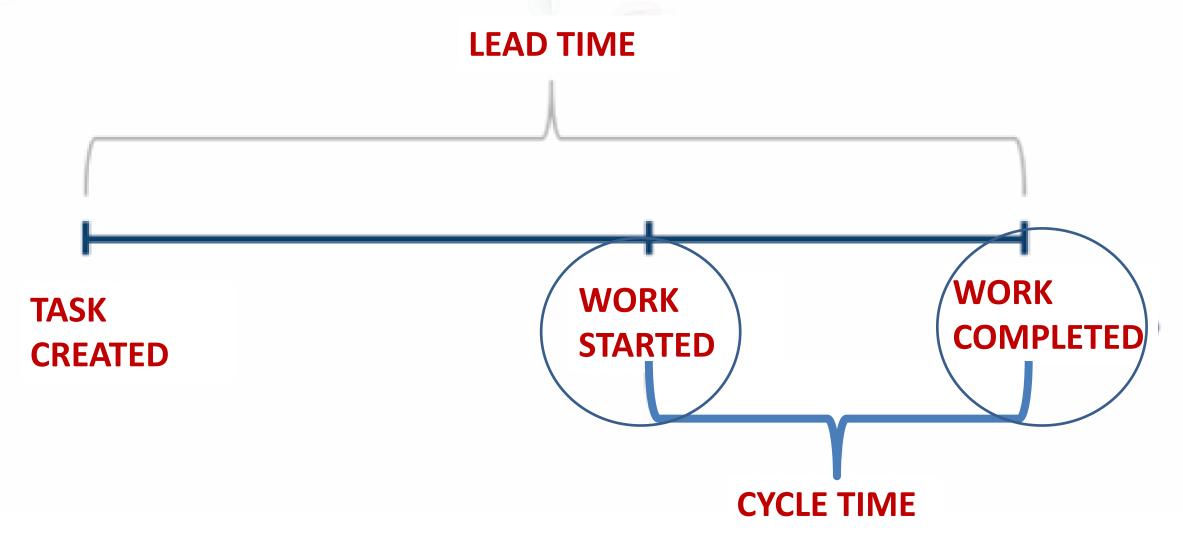




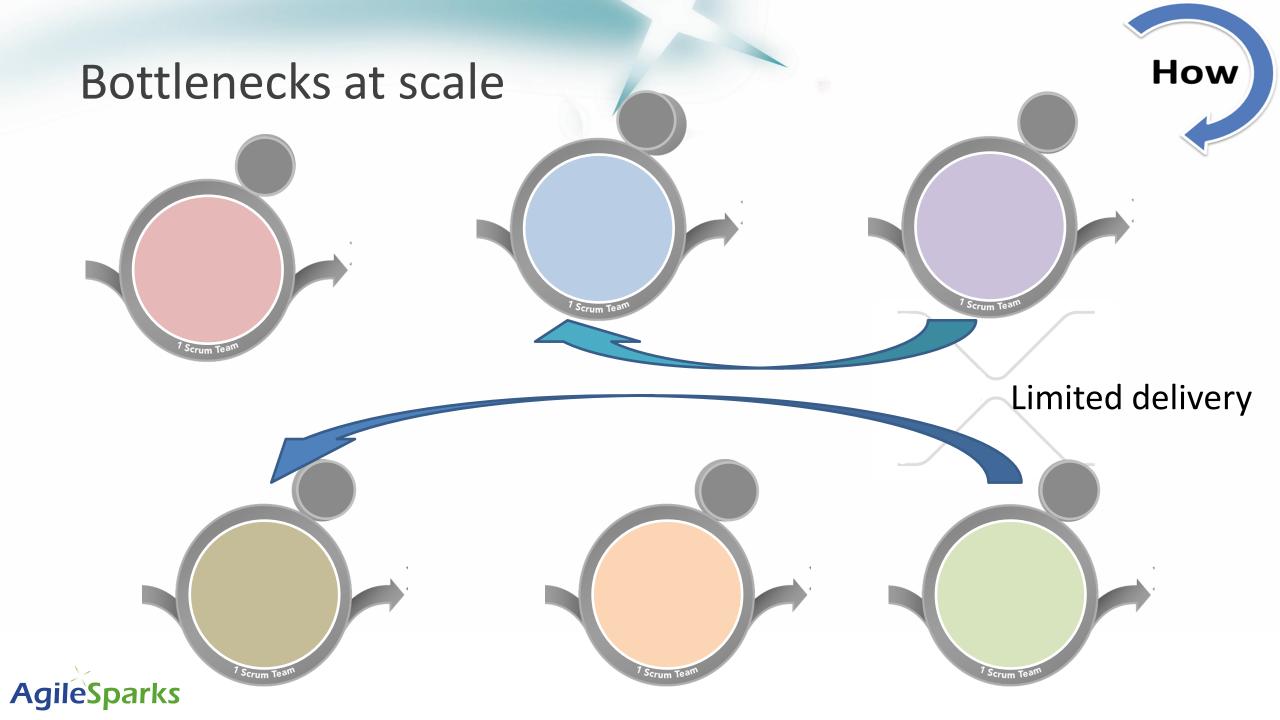


How

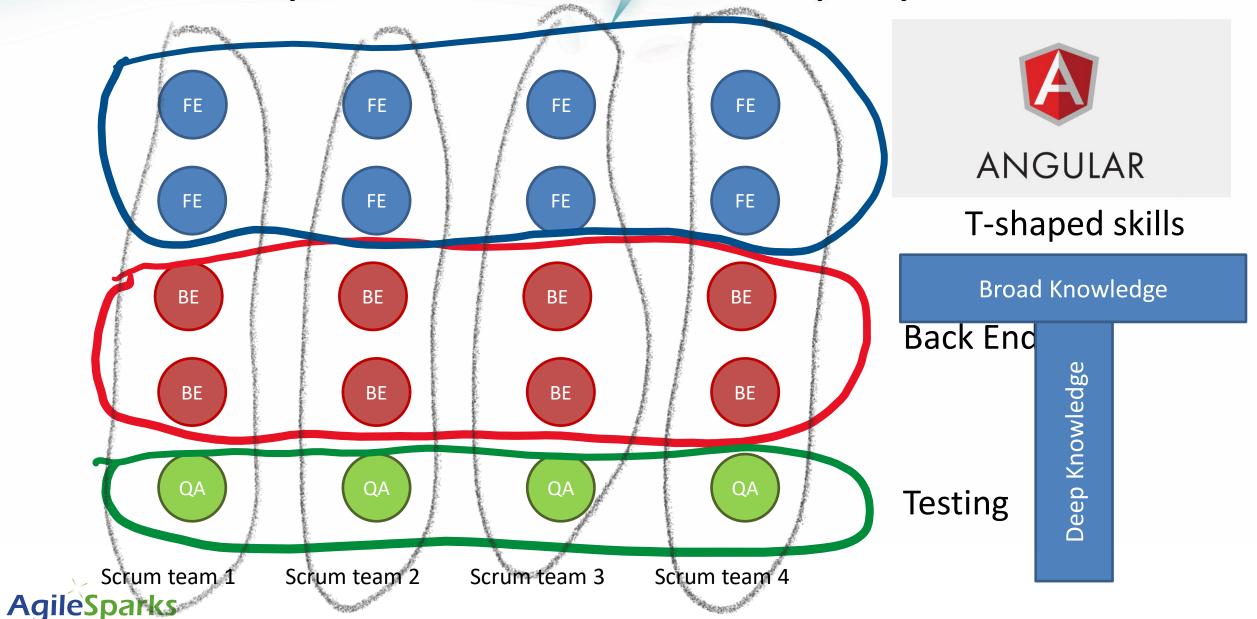
### Measure Lead Time and Cycle Time.

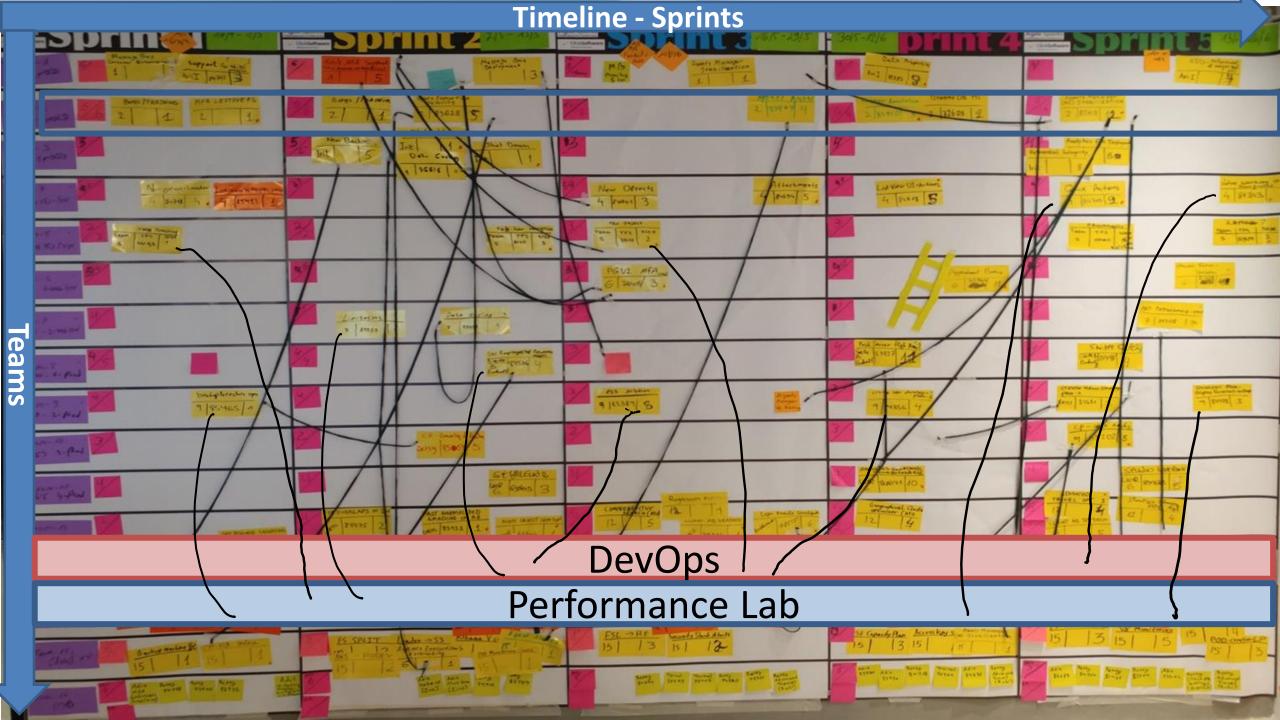


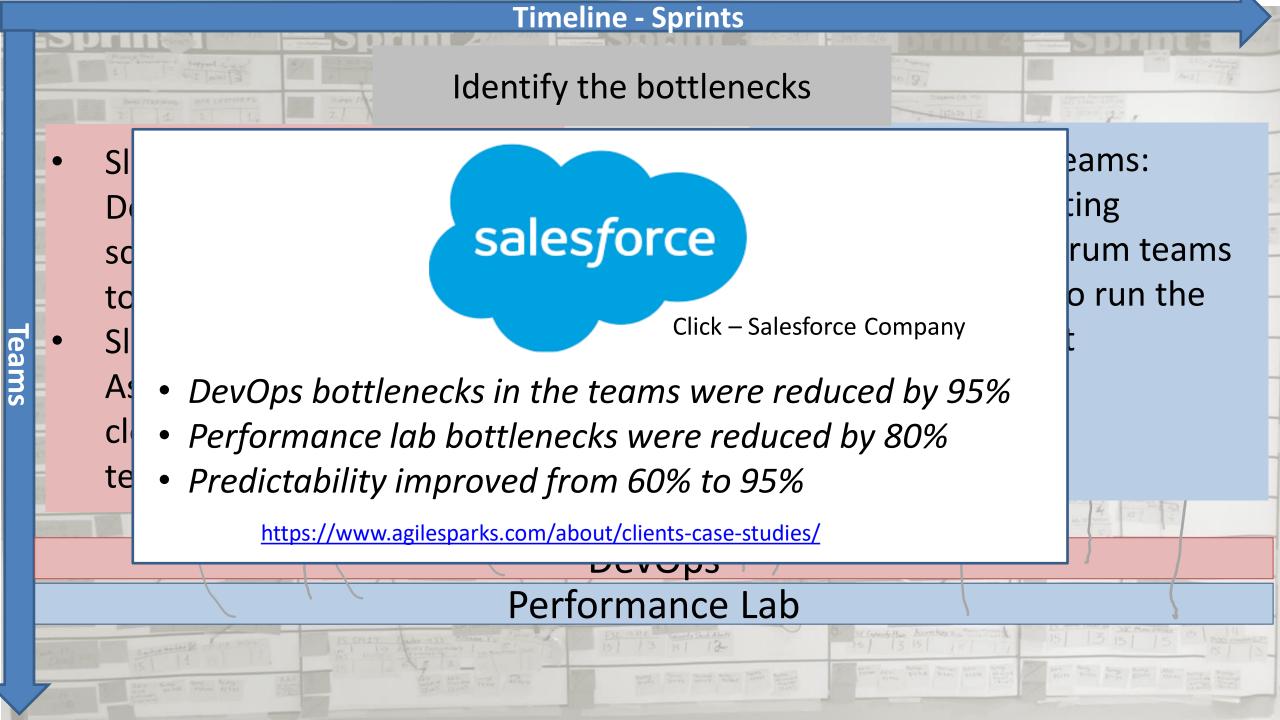




#### Case study: Financial services company

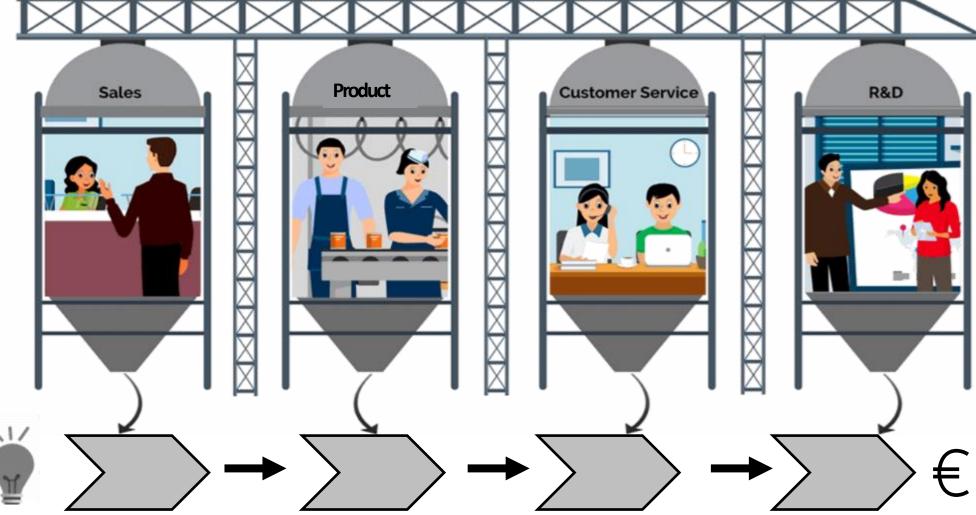






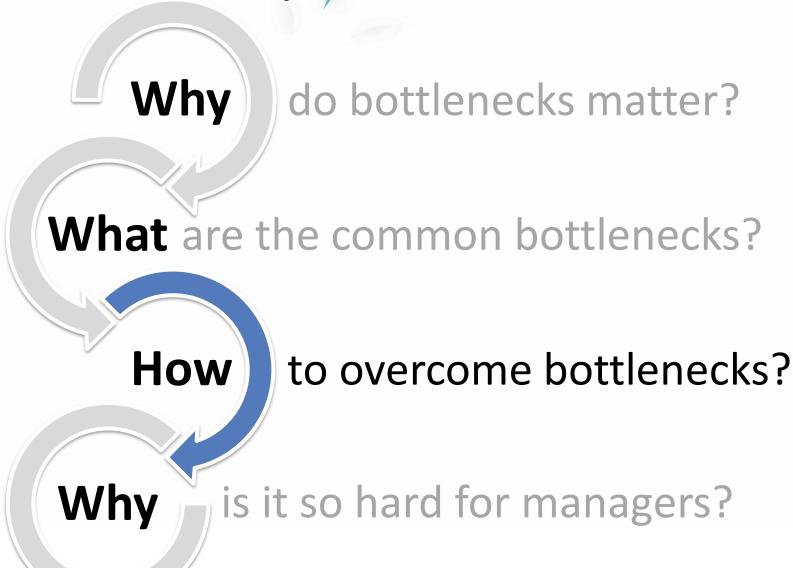
#### From silos to value streams





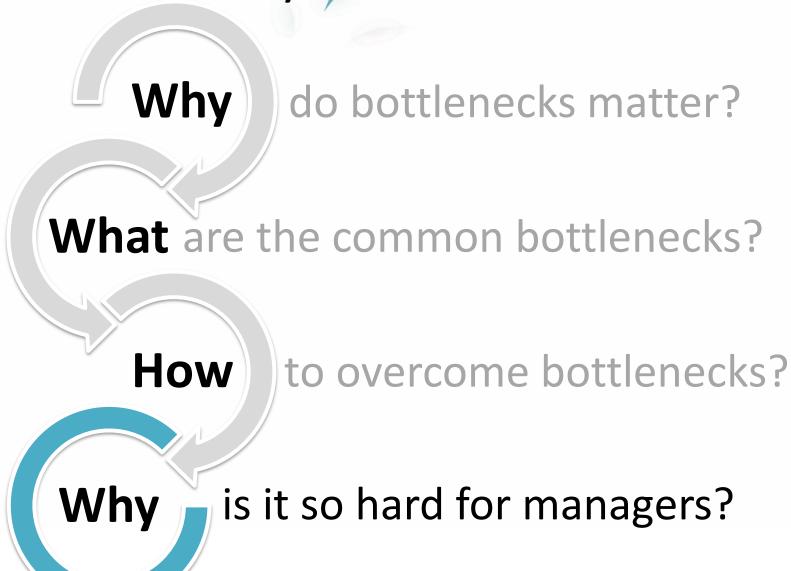


#### Start and end with Why?





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Why

It all looks so simple and so obvious!

So why it is so hard for managers to adopt it?





Management is used to optimizing work. Slowing down feels like the opposite.

Many years of studying Scientific Management and MBA has taught managers to focus on optimizing the performance of each department/unit.

Wh

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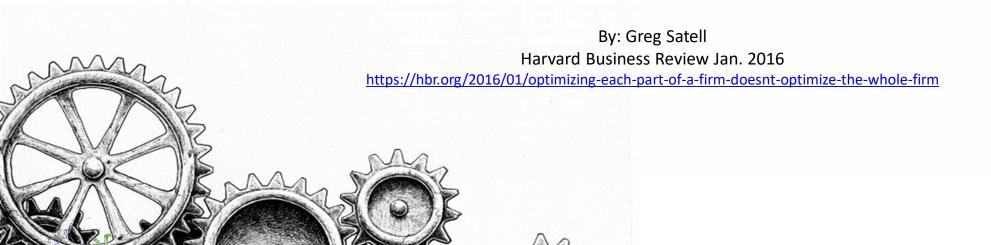
It's hard for managers to accept the situation where one of their units is not delivering at its maximum capabilities. It's hard for managers to accept a situation where highly skilled people need to do different kinds of work.



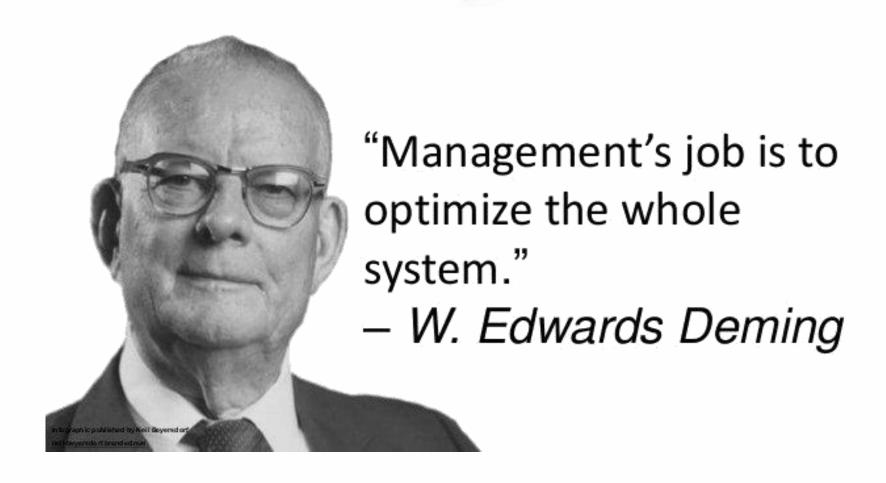
#### The Efficiency Paradox



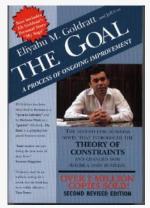
# "Optimizing Each Part of a Firm Doesn't Optimize the Whole Firm"







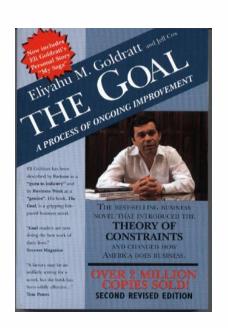






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#### Thank You!

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